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## Product Change Notice June 7, 2024, Revised 10/31/2025

**Products Affected:** GRM120 Filter Series  
**Type of Change:** Change of product specifications, Country of Origin, and accessory part numbers  
**Reason for Change:** Change in product manufacturing location  
**Affected Models:** GRM120-30, GRM120-45, GRM120-60 (Non-Stocked)  
**Discussion:**

Production of this product series was moved to Taiwan based facilities, and the design was revised to match manufacturing requirements in the new facility. New specifications have been issued for this product, impacting mechanical dimensions and part numbers for accessories associated with the products. Because mechanical dimensions for consumable media items have changed, new part numbers for those accessories have been created. All production lots completed after July 1, 2024 will use the updated design. Limited stock of the previous design revision remains available for purchase. For customers wishing to purchase the previous design revision, contact Orion Fans to receive custom ordering part numbers and quotations with minimum order quantities required for new production, if required.

### Accessory Part Number Change Table:

Component	Original Part Number	New Part Number
Filter Media, 30 PPI	M120-30	M115-30
Filter Media, 45 PPI	M120-45	M115-45
Filter Media, 60 PPI (Non Stocked)	M120-60	M115-60

### Specifications Comparison:

Component	Original Design Specification	New Design Specification*
Retainer Width, Square	125mm±1	123.7mm±1
Mounting Hole Distance, Square	104.5mm±0.5	104.8mm±0.5
Retainer R120P Height	10.1mm±1	10.8mm±1
Filter Media Width, Square	119mm±0.8	115mm±0.8
Filter Media Shape	Square	Octagonal
Filter Media Thickness	2.5mm±2	3mm±2
Guard G120P Width, Square	119.5mm±1	117.2±1
Guard G120P Height	5.1mm±1	7.2mm±1

\*Published Specifications as of the date of this notice. Orion Fans reserves the right to change specifications as continual product improvements are made. Always consult [OrionFans.com](https://www.OrionFans.com) for specifications of currently manufactured products.